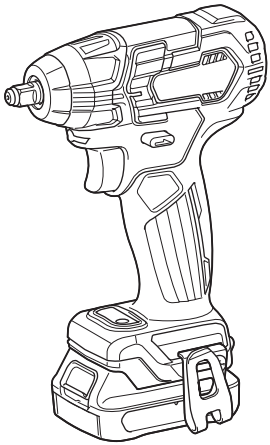
ENGLISH: Original instructions

INSTRUCTION MANUAL

Cordless Impact Wrench

TW160D



Read before use.

SPECIFICATIONS

Model:		TW160D
Fastening capacities	Standard bolt	M8 - M16
	High tensile bolt	M6 - M12
Square drive		9.5 mm
No load speed	Hard impact mode	0 - 2,400 min^{-1}
	Soft impact mode	0 - 1,300 min^{-1}
Impacts per minute	Hard impact mode	0 - 3,600 min^{-1}
	Soft impact mode	0 - 2,000 min^{-1}
Overall length		144 mm
Rated voltage		D.C. 10.8 V - 12 V max
Net weight		1.0 - 1.2 kg

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- The net weight value includes the lightest and heaviest combination of the attachment(s) for normal and safe use and battery cartridge(s) which are specified in the instruction manual.

Applicable battery cartridge and charger

Battery cartridge	BL1016 / BL1021B / BL1041B / BL1050B
Charger	DC10SA / DC10SB / DC10WC / DC10WD

- Some of the battery cartridges and chargers listed above may not be available depending on your region of residence.

⚠***WARNING:*** **Only use the battery cartridges and chargers listed above.** Use of any other battery cartridges and chargers may cause injury and/or fire.

Symbols

The followings show the symbols which may be used for the equipment. Be sure that you understand their meaning before use.

	Read instruction manual.
 Ni-MH Li-ion	Only for EU countries Due to the presence of hazardous components in the equipment, waste electrical and electronic equipment, accumulators and batteries may have a negative impact on the environment and human health. Do not dispose of electrical and electronic appliances or batteries with household waste! In accordance with the European Directive on waste electrical and electronic equipment and on accumulators and batteries and waste accumulators and batteries, as well as their adaptation to national law, waste electrical equipment, batteries and accumulators should be stored separately and delivered to a separate collection point for municipal waste, operating in accordance with the regulations on environmental protection. This is indicated by the symbol of the crossed-out wheeled bin placed on the equipment.

Intended use

The tool is intended for fastening bolts and nuts.

Noise

The typical A-weighted noise level determined according to EN62841-2-2:
Sound pressure level (L_{pA}) : 93 dB (A)
Sound power level (L_{WA}) : 101 dB (A)
Uncertainty (K) : 3 dB (A)

NOTE: The declared noise emission value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared noise emission value(s) can also be used in a preliminary assessment of exposure.

⚠*WARNING:* Wear ear protection.

⚠*WARNING:* The noise emission during actual use of the power tool can differ from the declared total value(s) depending on the ways in which the tool is used.

⚠*WARNING:* Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

Vibration

The continuous vibration total value (tri-axial vector sum) determined according to EN62841-2-2:
Work mode: impact tightening of fasteners of the maximum capacity of the tool
Vibration emission (a_h) : 11.0 m/s^2
Uncertainty (K) : 1.5 m/s^2

NOTE: The declared vibration total value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared vibration total value(s) can also be used in a preliminary assessment of exposure.

⚠*WARNING:* The vibration emission during actual use of the power tool can differ from the declared total value(s) depending on the ways in which the tool is used.

⚠*WARNING:* Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

The following shows the mean values of the peak amplitude of the acceleration from repeated shock vibrations, p_F, with corresponding uncertainty (K) determined according to EN62841-2-2.
Work mode: impact tightening of fasteners of the maximum capacity of the tool
p_F : 1,343 m/s^2
Uncertainty (K) : 105 m/s^2

NOTE: These declared values should not be used to determine hand arm vibration exposure.

Declarations of Conformity

For European countries only

The EU Declaration of Conformity can be accessed from the following URL.

https://support.makita.biz/doc/doc_index.html

For the UK

Annex A to this instruction manual or in digital format using the above URL.

SAFETY WARNINGS

General power tool safety warnings

⚠*WARNING* Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

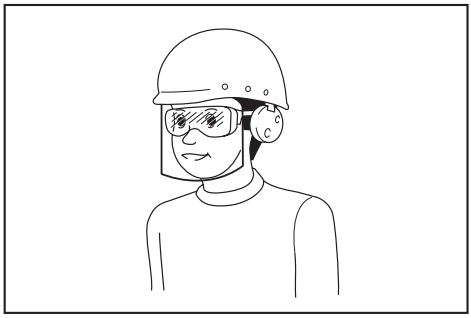
1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
7. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

Personal safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
9. **Always wear protective goggles to protect your eyes from injury when using power tools. The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.**



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.
5. **Do not use a battery pack or tool that is**

damaged or modified. Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.

6. **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C may cause explosion.
7. **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.
3. **Follow instruction for lubricating and changing accessories.**

Cordless impact wrench safety warnings

1. **Hold the power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Wear ear protectors.**
3. **Check the impact socket carefully for wear, cracks or damage before installation.**
4. **Hold the tool firmly.**
5. **Keep hands away from rotating parts.**
6. **Do not touch the impact socket, bolt, nut or the workpiece immediately after operation.** They may be extremely hot and could burn your skin.
7. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
8. **The proper fastening torque may differ depending upon the kind or size of the bolt. Check the torque with a torque wrench.**
9. **Make sure there are no electrical cables, water pipes, gas pipes etc. that could cause a hazard if damaged by use of the tool.**

SAVE THESE INSTRUCTIONS.

⚠*WARNING:* DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product.

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Important safety instructions for battery cartridge

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble or tamper with the battery cartridge.** It may result in a fire, excessive heat, or explosion.
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
   (1) **Do not touch the terminals with any conductive material.**
   (2) **Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.**
   (3) **Do not expose battery cartridge to water or rain.**

   A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
6. **Do not store and use the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).**
7. **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
8. **Do not nail, cut, crush, throw, drop the battery cartridge, or hit against a hard object to the battery cartridge.** Such conduct may result in a fire, excessive heat, or explosion.
9. **Do not use a damaged battery.**
10. **The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.**
    For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed.
    For preparation of the item being shipped, consulting an expert for hazardous material is required.
    Please also observe possibly more detailed national regulations.
    Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
11. **When disposing the battery cartridge, remove it from the tool and dispose of it in a safe place. Follow your local regulations relating to disposal of battery.**
12. **Use the batteries only with the products specified by Makita.** Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.
13. **If the tool is not used for a long period of time, the battery must be removed from the tool.**
14. **During and after use, the battery cartridge may**

take on heat which can cause burns or low temperature burns. Pay attention to the handling of hot battery cartridges.

15. **Do not touch the terminal of the tool immediately after use as it may get hot enough to cause burns.**
16. **Do not allow chips, dust, or soil stuck into the terminals, holes, and grooves of the battery cartridge.** It may cause heating, catching fire, burst and malfunction of the tool or battery cartridge, resulting in burns or personal injury.
17. **Unless the tool supports the use near high-voltage electrical power lines, do not use the battery cartridge near high-voltage electrical power lines.** It may result in a malfunction or breakdown of the tool or battery cartridge.
18. **Keep the battery away from children.**

SAVE THESE INSTRUCTIONS.

⚠***CAUTION:*** **Only use genuine Makita batteries.** Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

NOTICE: Makita is not responsible for any accidents resulting from the use of non-genuine Makita batteries or batteries that have been modified. Genuine Makita batteries have been rigorously evaluated for compatibility with Makita tools and chargers, in line with applicable legislation and safety standards.

Tips for maintaining maximum battery life

1. **Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.**
2. **Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.**
3. **Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.**
4. **When not using the battery cartridge, remove it from the tool or the charger.**

FUNCTIONAL DESCRIPTION

⚠***CAUTION:*** **Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.**

Installing or removing battery cartridge

⚠***CAUTION:*** **Always switch off the tool before installing or removing of the battery cartridge.**

⚠***CAUTION:*** **Hold the tool and the battery cartridge firmly when installing or removing battery cartridge.** Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator as shown in the figure, it is not locked completely.

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

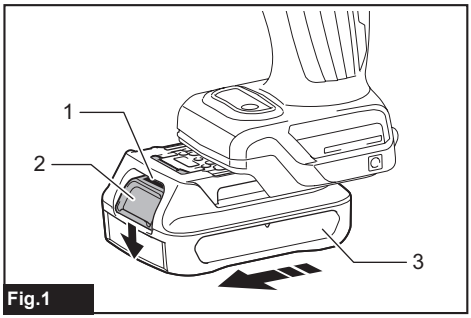


Fig.1

► **1.** Red indicator **2.** Button **3.** Battery cartridge

⚠***CAUTION:*** **Always install the battery cartridge fully until the red indicator cannot be seen.** If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

⚠***CAUTION:*** **Do not install the battery cartridge forcibly.** If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system

The tool is equipped with a battery protection system. This system automatically cuts off power to the motor to extend battery life.
The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

Overloaded:
The tool is operated in a manner that causes it to draw an abnormally high current.
In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.
If the tool does not start, the battery is overheated. In this situation, let the battery cool before turning the tool on again.

Low battery voltage:
The remaining battery capacity is too low and the tool

will not operate. If you turn the tool on, the motor runs again but stops soon. In this situation, remove and recharge the battery.

Indicating the remaining battery capacity

Only for battery cartridges with the indicator

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for a few seconds.

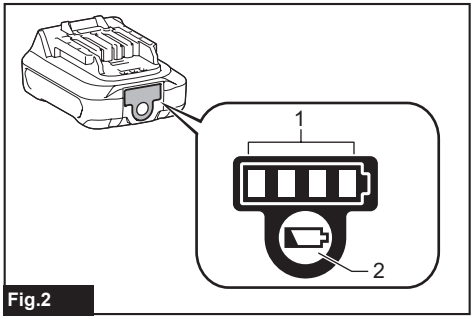


Fig.2

► **1.** Indicator lamps **2.** Check button

Indicator lamps		Remaining capacity
Lighted	Off	
■ ■ ■ ■		75% to 100%
■ ■ ■ □		50% to 75%
■ ■ □ □		25% to 50%
■ □ □ □		0% to 25%

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action

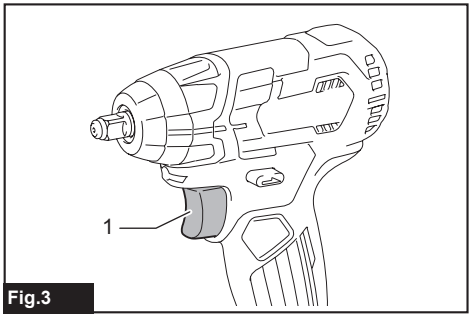


Fig.3

► **1.** Switch trigger

⚠*CAUTION:* Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

NOTE: The tool automatically stops if you keep pulling the switch trigger for about 6 minutes.

Lighting up the front lamp

⚠*CAUTION:* Do not look into the light or look directly at the light source.

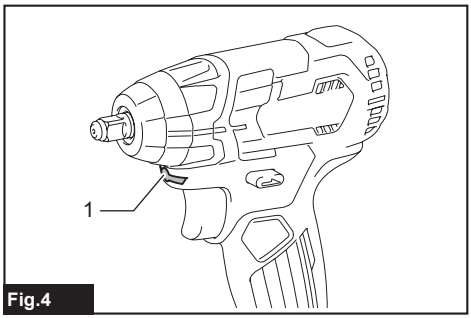


Fig.4

► **1.** Lamp

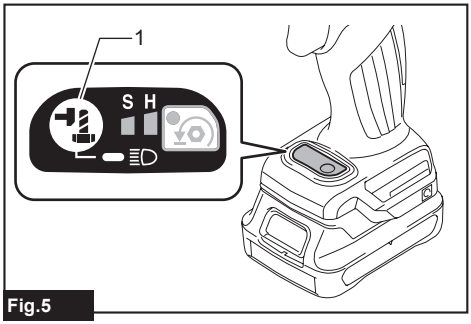


Fig.5

► **1.** Button

Pull the switch trigger to turn on the lamp. To turn off, release it. The lamp goes out approximately 10 seconds after releasing the switch trigger.

To keep the lamp off, turn off the lamp status. First pull and release the switch trigger. And then press the button for one second within 10 seconds.
To turn on the lamp status again, press the button again similarly.

NOTE: To confirm the lamp status, pull the trigger. When the lamp lights up by pulling the switch trigger, the lamp status is ON. When the lamp does not come on, the lamp status is OFF.

NOTE: When the tool is overheated, the light flashes for one minute, and then the LED display goes off. In this case, cool down the tool before operating again.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of the lamp, or it may lower the illumination.

Reversing switch action

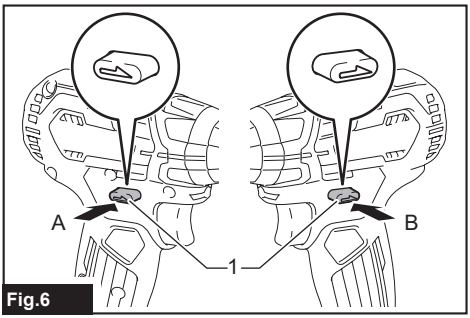


Fig.6

► **1.** Reversing switch lever

⚠*CAUTION:* Always check the direction of rotation before operation.

⚠*CAUTION:* Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

⚠*CAUTION:* When not operating the tool, always set the reversing switch lever to the neutral position.

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.
When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

Changing the impact force

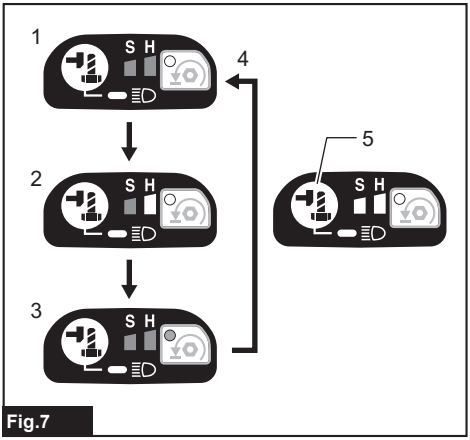


Fig.7

► **1.** Hard **2.** Soft **3.** Reverse rotation auto stop mode **4.** Changed in three steps **5.** Button

You can change the impact force in three steps: hard, soft, and Reverse rotation auto stop mode.
This allows a tightening suitable to the work.
Every time the button is pressed, the number of blows changes in three steps.

The function of Reverse rotation auto stop mode works only with pulling the trigger fully in counterclockwise tool rotation. When the bolt/nut gets enough loosened, the tool stops the impact and rotation.

You can change the impact force within approximately one minute after releasing the switch trigger.

Impact force grade displayed on panel	Maximum blows	Purpose	Example of application
Hard 	3,600 min^{-1} (/min)	Tightening when force and speed are desired.	Assembling steel frames.

Impact force grade displayed on panel	Maximum blows	Purpose	Example of application
Soft 	2,000 min^{-1} (/min)	Tightening when you need fine adjustment with small diameter bolt.	Assembling furniture.
Reverse rotation auto stop mode 	3,600 min^{-1} (/min)	Loosening with auto stop function.	Disassembling bolts/nuts.

NOTE: Reverse rotation auto stop mode is available only when the tool rotates counterclockwise. When rotating clockwise in Reverse rotation auto stop mode, the impact force and speed are the same as Hard impact mode.

NOTE: When all lamps on the switch panel go out, the tool is turned off to save the battery power. The impact force grade can be checked by pulling the switch trigger to the extent that the tool does not operate.

NOTE: While pulling the switch trigger, the impact force grade cannot be changed.

ASSEMBLY

***CAUTION:* Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.**

Selecting correct impact socket

Always use the correct size impact socket for bolts and nuts. An incorrect size impact socket will result in inaccurate and inconsistent fastening torque and/or damage to the bolt or nut.

Installing or removing impact socket

Optional accessory

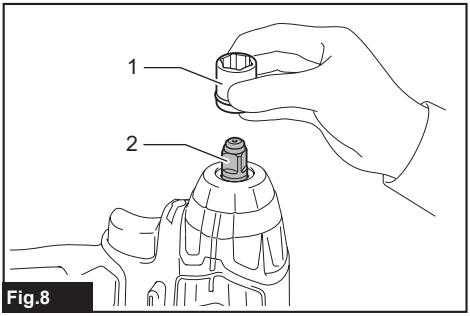


Fig.8

► **1.** Impact socket **2.** Square drive

To install the impact socket, push it onto the square drive of the tool until it locks into place.
To remove the impact socket, simply pull it off.

Installing the hook

***WARNING:* Use the hanging/mounting parts for their intended purposes only, e.g., hanging the tool on a tool belt between jobs or work intervals.**

***WARNING:* Be careful not to overload the hook as too much force or irregular overburden may cause damage to the tool resulting in personal injury.**

***CAUTION:* When installing the hook, always secure it with the screw firmly.** If not, the hook may come off from the tool and result in the personal injury.

***CAUTION:* Make sure to hang the tool securely before releasing your hold.** Insufficient or unbalanced hooking may cause the tool to fall off and you may be injured.

NOTE: When using the tool with battery BL1050B, the optional hook dedicated for BL1050B is needed.

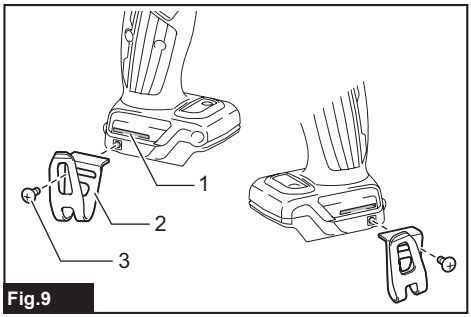


Fig.9

► **1.** Groove **2.** Hook **3.** Screw

The hook is convenient for temporarily hanging the tool. The hook can be installed on either side of the tool.
To install the hook, insert it into the groove in the tool housing on either side and then secure it with a screw.

To remove the hook, loosen the screw and then take the hook out of the groove.

Using hole

⚠*WARNING:* Never use the hanging hole for a purpose other than its intended purpose; for instance, tethering the tool at high location. Bearing stress in a heavily loaded hole may cause damage to the hole, resulting in injuries to you or people around or below you.

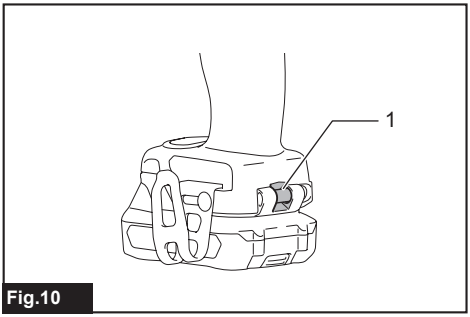


Fig.10

► **1.** Hanging hole

Use the hanging hole at the bottom rear of the tool to hang the tool on a wall using a hanging cord or similar strings.

OPERATION

⚠*CAUTION:* Always insert the battery cartridge all the way until it locks in place. If you can see the red indicator on the upper side of the button, it is not locked completely. Insert it fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

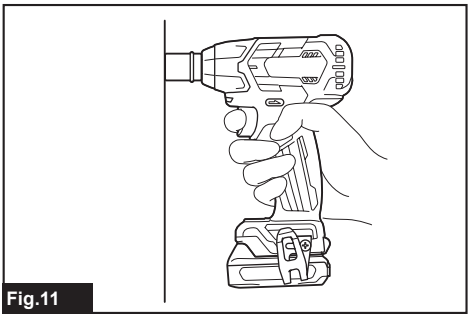
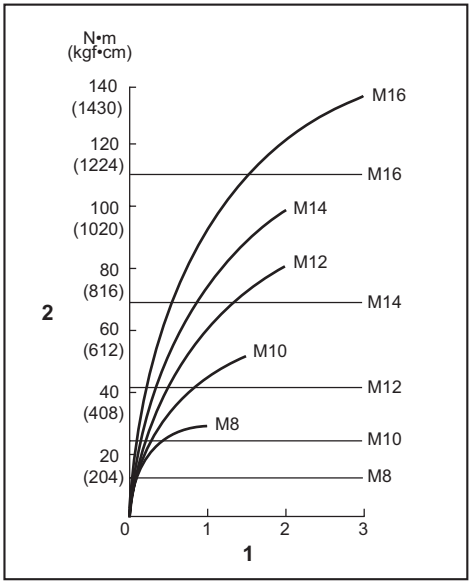


Fig.11

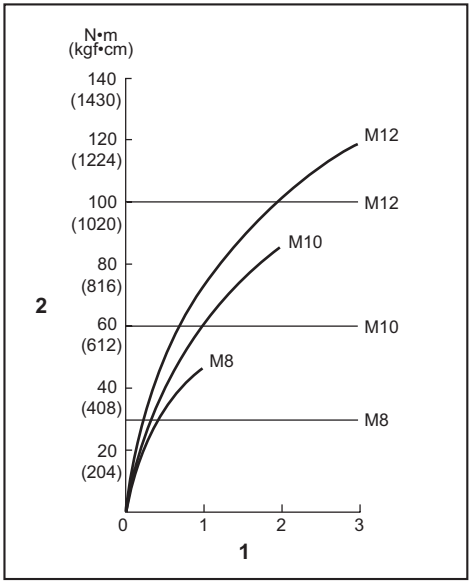
Hold the tool firmly and place the impact socket over the bolt or nut. Turn the tool on and fasten for the proper fastening time.
The proper fastening torque may differ depending upon the kind or size of the bolt, the material of the workpiece to be fastened, etc. The relation between fastening torque and fastening time is shown in the figures.

Proper fastening torque for standard bolt



1. Fastening time (second) **2.** Fastening torque

Proper fastening torque for high tensile bolt



1. Fastening time (second) **2.** Fastening torque

NOTE: Hold the tool pointed straight at the bolt or nut.

NOTE: Excessive fastening torque may damage the bolt/nut or impact socket. Before starting your job, always perform a test operation to determine the proper fastening time for your bolt or nut.

NOTE: If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery cartridge.

The fastening torque is affected by a wide variety of factors including the following. After fastening, always check the torque with a torque wrench.

1. When the battery cartridge is discharged almost completely, voltage will drop and the fastening torque will be reduced.
2. Impact socket
   - Failure to use the correct size impact socket will cause a reduction in the fastening torque.
   - A worn impact socket (wear on the hex end or square end) will cause a reduction in the fastening torque.
3. Bolt
   - Even though the torque coefficient and the class of the bolt are the same, the proper fastening torque will differ according to the diameter of bolt.
   - Even though the diameters of bolts are the same, the proper fastening torque will differ according to the torque coefficient, the class of bolt and the bolt length.
4. The manner of holding the tool or the material of driving position to be fastened will affect the torque.
5. Operating the tool at low speed will cause a reduction in the fastening torque.

MAINTENANCE

CAUTION: **Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.**

NOTICE: **Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.**

To maintain product SAFETY and RELIABILITY, repairs and any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

CAUTION: **These accessories or attachments are recommended for use with your Makita tool specified in this manual.** The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Impact socket
- Hook
- Plastic carrying case
- Makita genuine battery and charger

NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

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